

Finishing machine for punched or laser cut metal surface with useful working width up to 1100 mm and thickness up to 170 mm.

The standard deburring Gecam that can mounts up to 3 working groups, with configuration variable according to the working needs.

Rigid feeding table equipped with a conveyor belt super-grip profile for piece high stability while working. Motorized table lifting with fine adjustment made on 4 precision ball bearing

- *Digital display for thickness contro (touchscreen under request)*
- *Rubber pressure drums placed in front and behind each working units, adjustable height*
- *2 feeding speed from 2 to 19 m/min*
- *Motor power 1,5kW*
- *Standard voltage 400 Volt*

Control panel easy to use with general switch connected to the emergency systems

- *Switch to manual control of each working unit*
- *Safety pressure switch for compressed air presence*

WORKING GROUP “R” – ABRASIVE BELT GROUP

Abrasive belt with rotation in the workpiece feeding direction , equipped with pneumatic grinding belt oscillating

Rubber, spirally grooved drum 55° shore and diameter 180 mm.

Available under request 30° and 45° shore.

Independent motor power 11kW

Belt oscillating by electronic photocell

WORKING GROUP “T” – TOP BRUSHES

Top brushes group rotating and oscillating with diameter 150 mm. Standard configuration mounts mixed brushes scotch brite and abrasive belt

Independent motor power 7,5kW

Cutting speed 12 m/sec

WORKING GROUP “B” – CYLINDRICAL BRUSH

Longitudinal cylindrical brush with rotation in the workpiece feeding direction, diameter 200 mm.

Rotating speed 16 m/sec

Transverse oscillating system with width +/-3 mm for 120 strokes/min

TECHNICAL DATA

<i>Working width</i>	<i>1100 mm</i>
<i>Working thickness</i>	<i>0,5 -170 mm</i>
<i>Machine dimensions</i>	<i>1650x2050x2250 mm</i>
<i>Weight</i>	<i>From 1700 to 2200 kg</i>
<i>Hood dust extractor</i>	<i>Diameter 180 mm</i>
<i>Capacity</i>	<i>6000 m³/h</i>